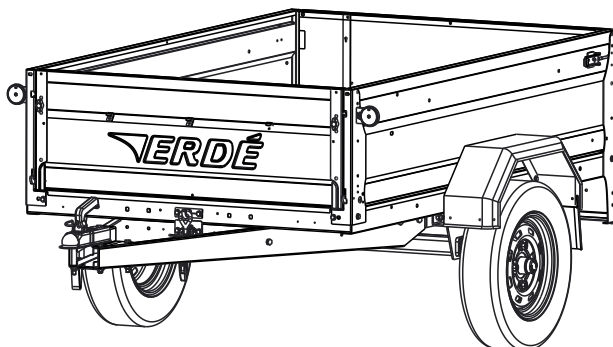


NOTICE DE MONTAGE ET D'UTILISATION ASSEMBLY AND USAGE INSTRUCTIONS

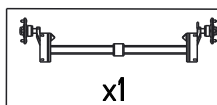
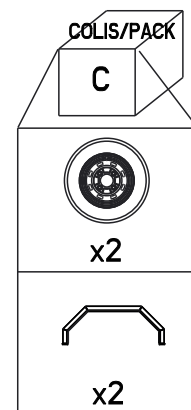
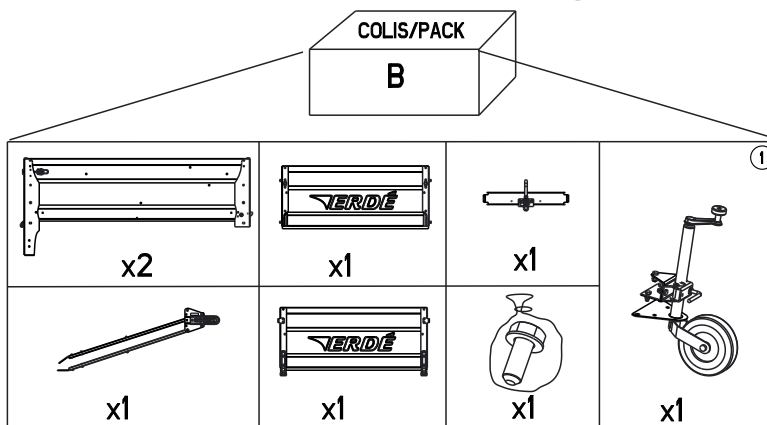
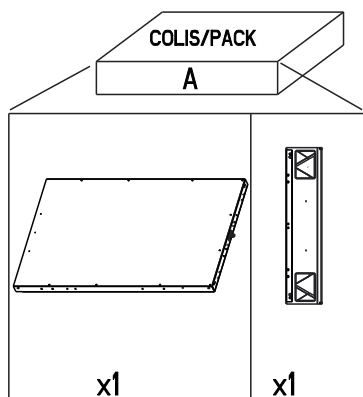
DAXARA by ERDE

- 168.4
- 198.4
- 218.4
- 238.4



ERDE

- 163.4
- 193.4
- 213.4
- 233.4



Z2: COUPLES DE SERRAGE RECOMMANDES
INDIQUES SOUS LES OUTILS

*NOTE : TIGHTEN FIXINGS TO TORQUES
PRESCRIBED IN THE LIST OF TOOLS*

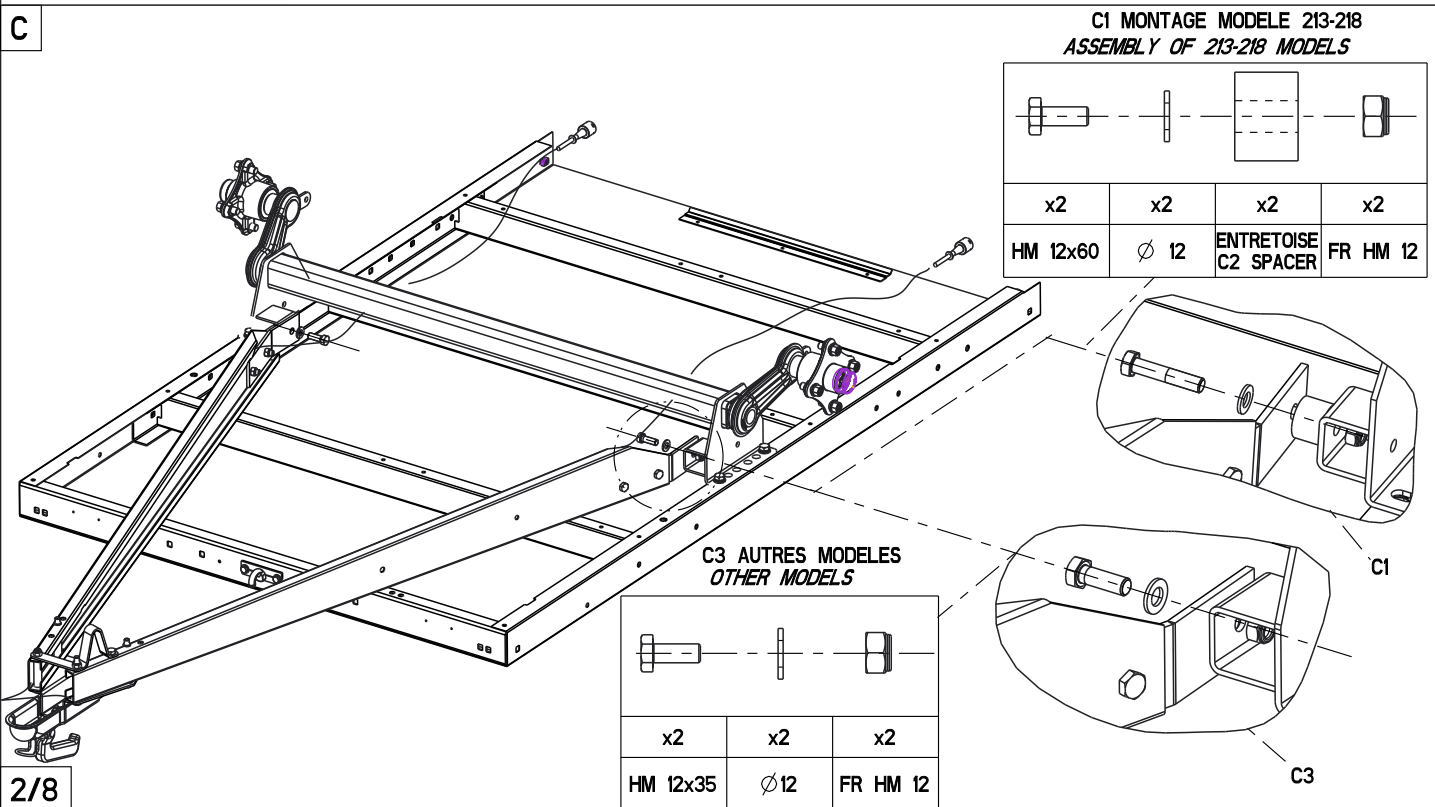
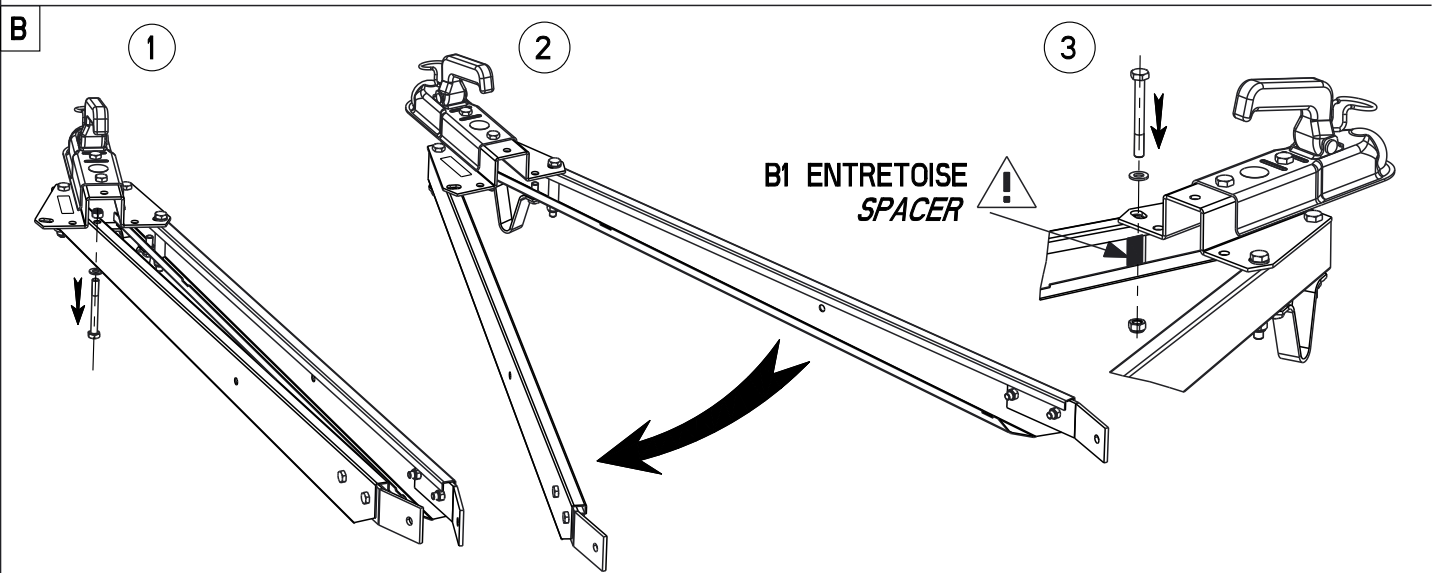
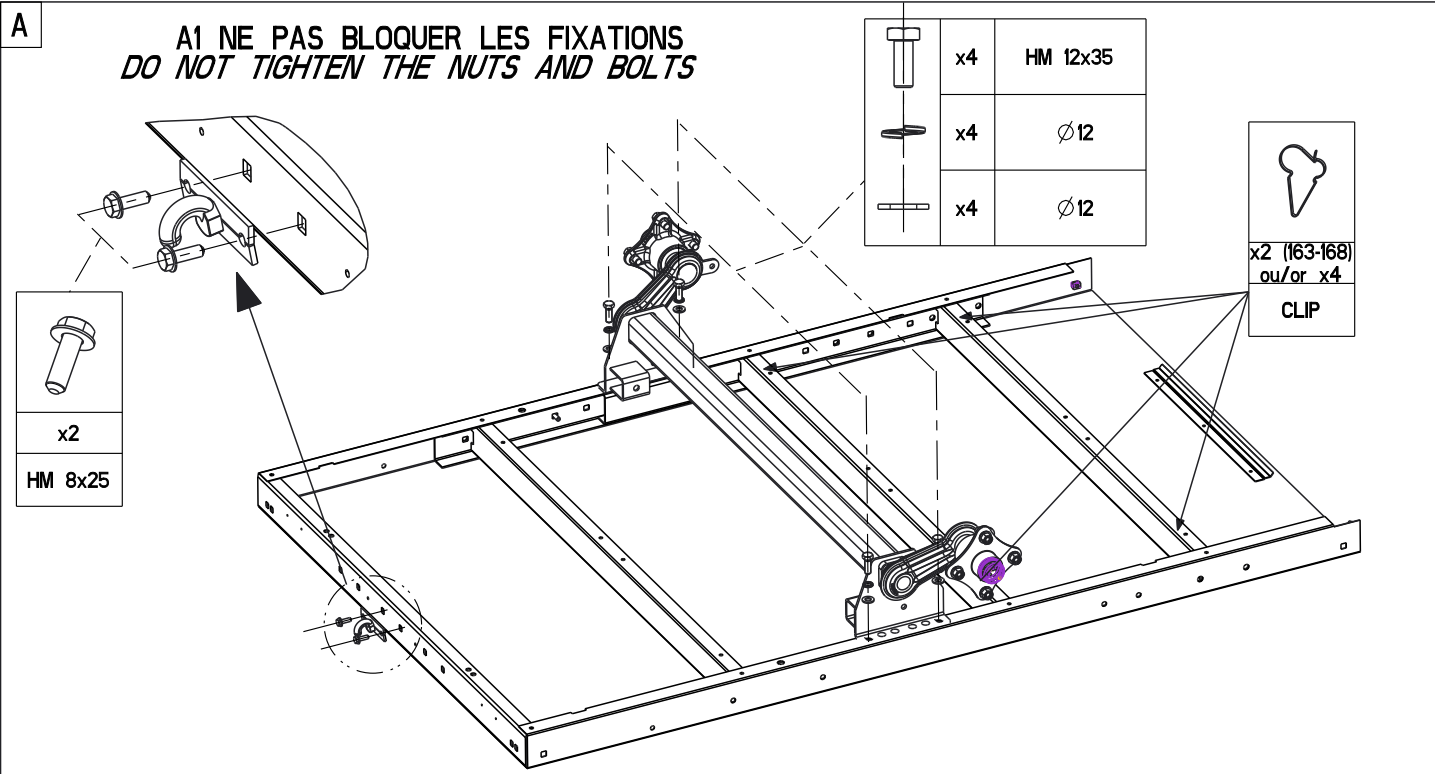


Z3: PORTER DES GANTS POUR LE MONTAGE.
*IT IS RECOMMENDED TO WEAR GLOVES
FOR ASSEMBLY.*

Z1 OUTILS NECESSAIRES POUR LE MONTAGE NON FOURNIS.
NECESSARY TOOLS FOR ASSEMBLY. NOT PROVIDED.

10 0.8 daN.m
13 1.8 daN.m
17 3.6 daN.m
19 6 daN.m
19 12 daN.m

① Z4 UNIQUEMENT SUR MODELES DAXARA
ONLY ON DAXARA MODELS

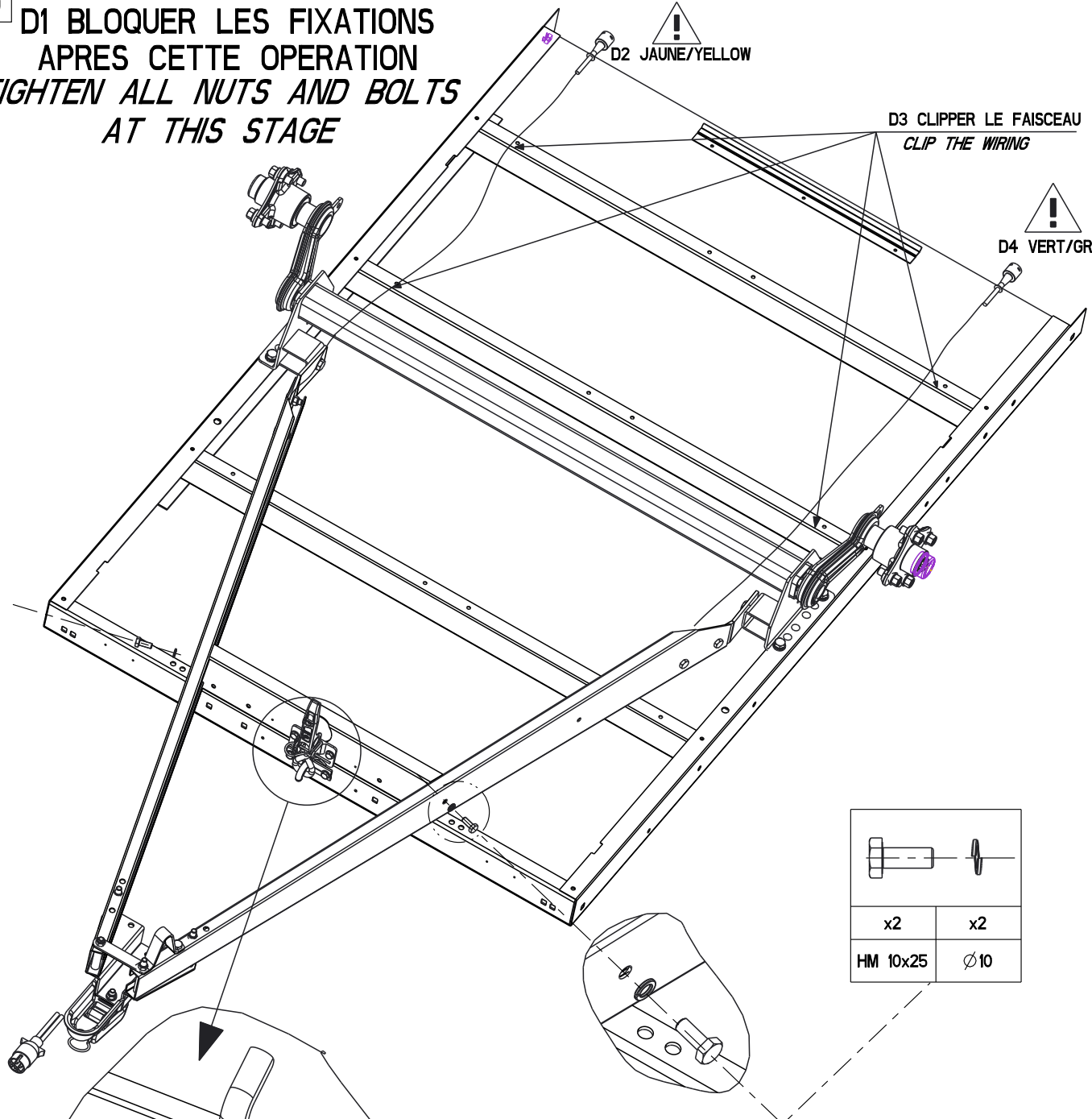


D
D1 BLOQUER LES FIXATIONS
APRES CETTE OPERATION
TIGHTEN ALL NUTS AND BOLTS
AT THIS STAGE

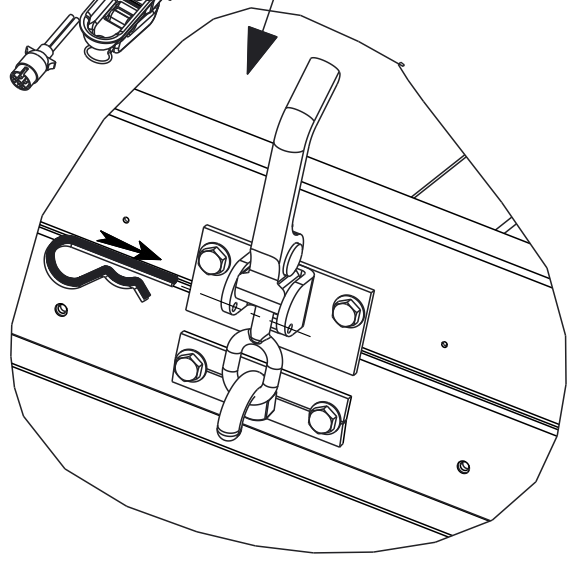
D2 JAUNE/YELLOW

D3 CLIPPER LE FAISCEAU
CLIP THE WIRING

D4 VERT/GREEN

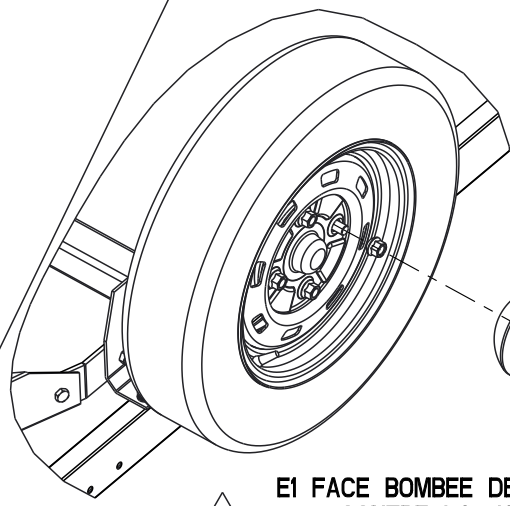


x2	x2
HM 10x25	Ø10



D5 REGLER LA POIGNEE DE FERMETURE
ET VERROUILLER
ADJUST TO FIT THE BOLT
HANDLE AND LOCK

E



E1 FACE BOMBEE DE L'ECROU
CONTRE LA JANTE
DOMED HEAD AGAINST
THE WHEEL RIM

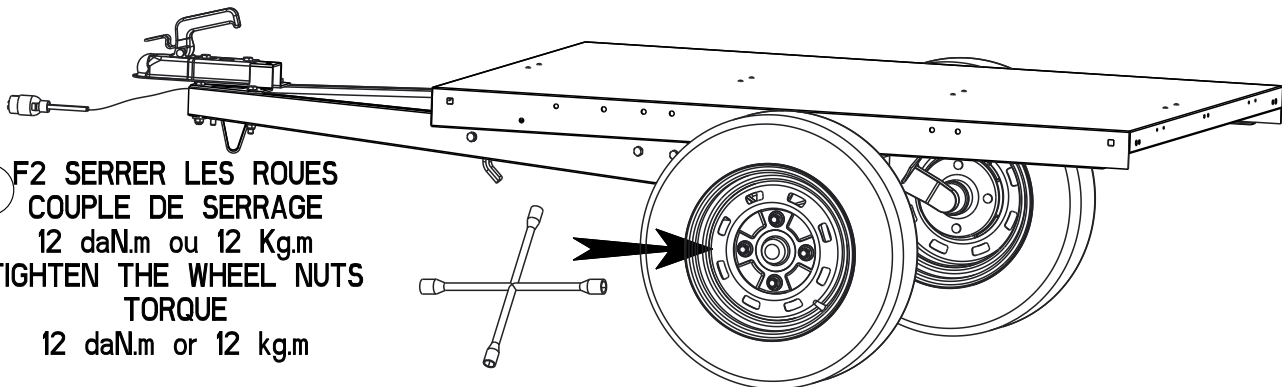
x8
E2 VIS DE ROUE WHEEL BOLT

OU / OR

x8
ECROU DE ROUE E3 WHEEL NUT

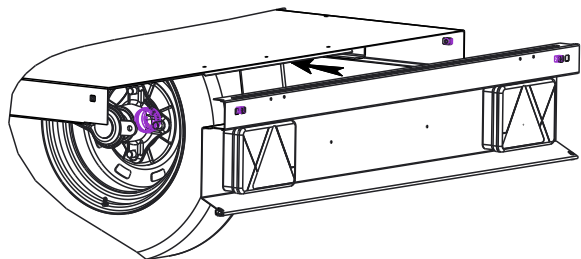
F

- ① F1 RETOURNER LA REMORQUE
 TURN OVER THE TRAILER

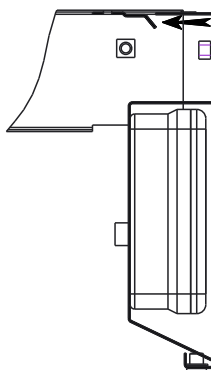


- ② F2 SERRER LES ROUES
 COUPLE DE SERRAGE
 12 daN.m ou 12 Kg.m
 TIGHTEN THE WHEEL NUTS
 TORQUE
 12 daN.m or 12 kg.m

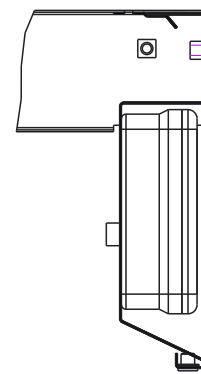
F3 POUR LES REMORQUES EQUIPEES D'UNE ROUE JOCKEY DE SERIE, VEUILLEZ VOUS REPORTER A LA NOTICE DE MONTAGE "ROUE JOCKEY" OPERATION 3 (JOINTE), AVANT D'EFFECTUER LES OPERATIONS SUIVANTES.
 FOR TRAILERS WITH JOCKEY WHEELS FITTED AS STANDARD PLEASE REFER TO THE ASSEMBLY INSTRUCTIONS FOR "JOCKEY WHEELS" OPERATION 3 BEFORE CARRYING THE FOLLOWING OPERATION.

G

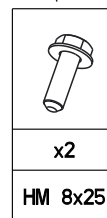
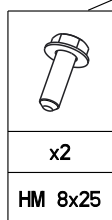
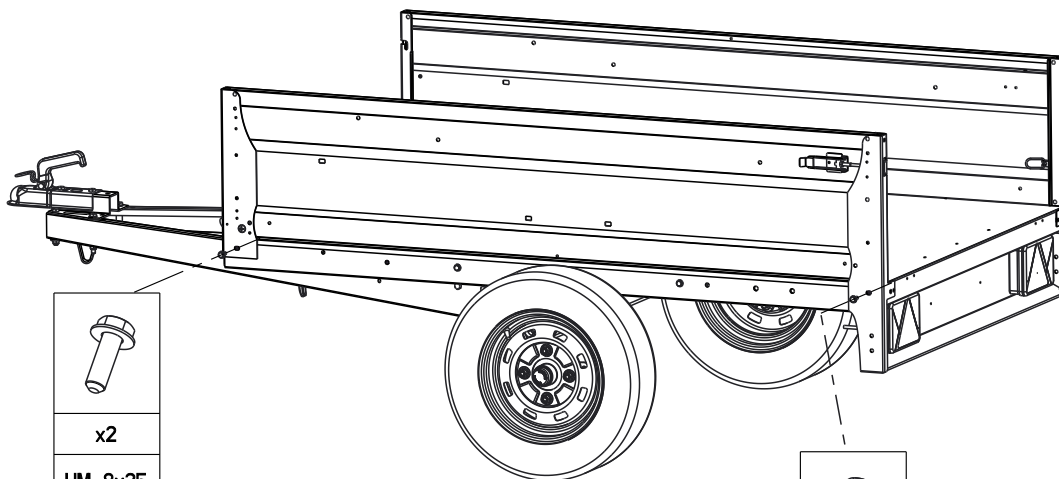
①



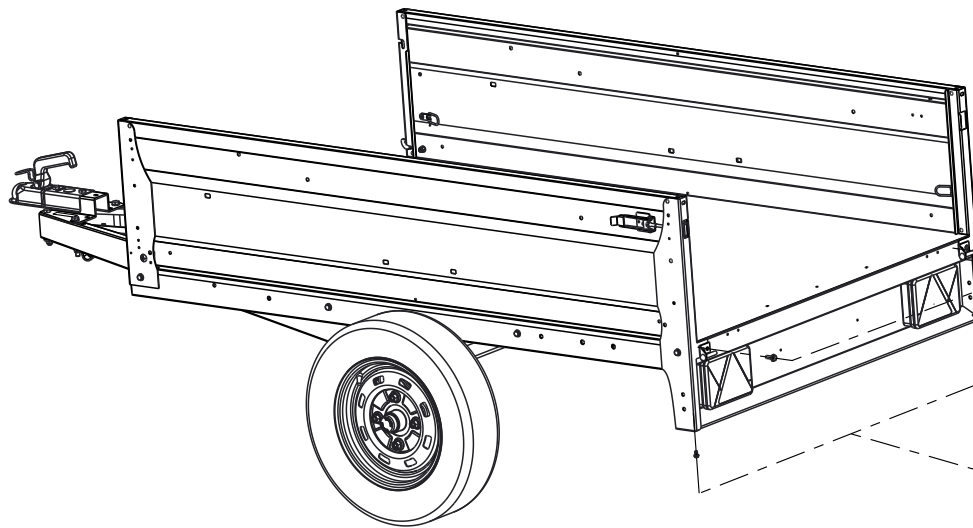
②


**H**


H1 NE PAS BLOQUER LES FIXATIONS
 DES OPERATIONS SUIVANTES
 DO NOT TIGHTEN THE NUTS AND
 BOLTS DURING THE NEXT SEQUENCES



I



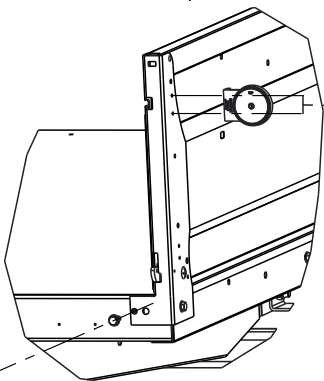
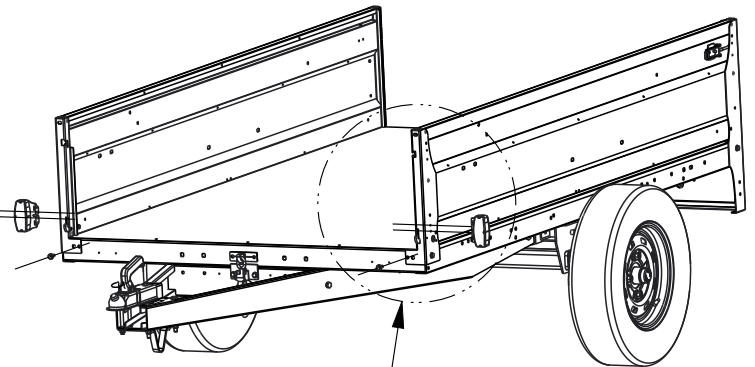
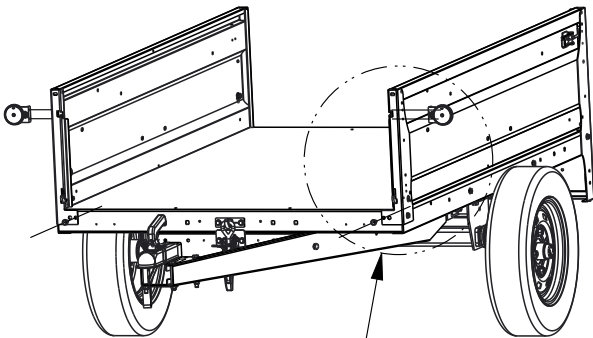

x2
HM 8x25

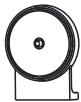


x2
HM 6x12


J

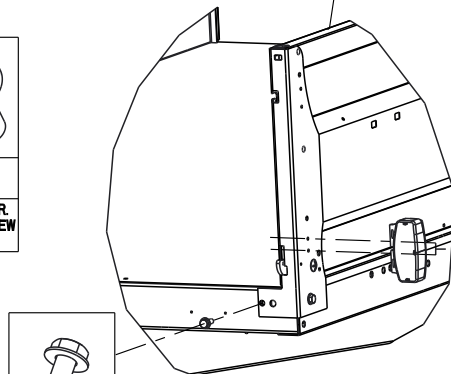
J1 MONTAGE MODELE 163-168-193-198
ASSEMBLY OF 163-168-193-198



J2 MONTAGE MODELE 213-218-233-238
ASSEMBLY OF 213-218-233-238




	
x2	x4
J3 CATA REFLECTOR	VIS AUTOTAR. TAPPING SCREW 5x10


x2
HM 8x25



	
x2	x4
J4 FEU POSITION LIGHT	VIS AUTOTAR. TAPPING SCREW 5x10


x2
HM 8x25

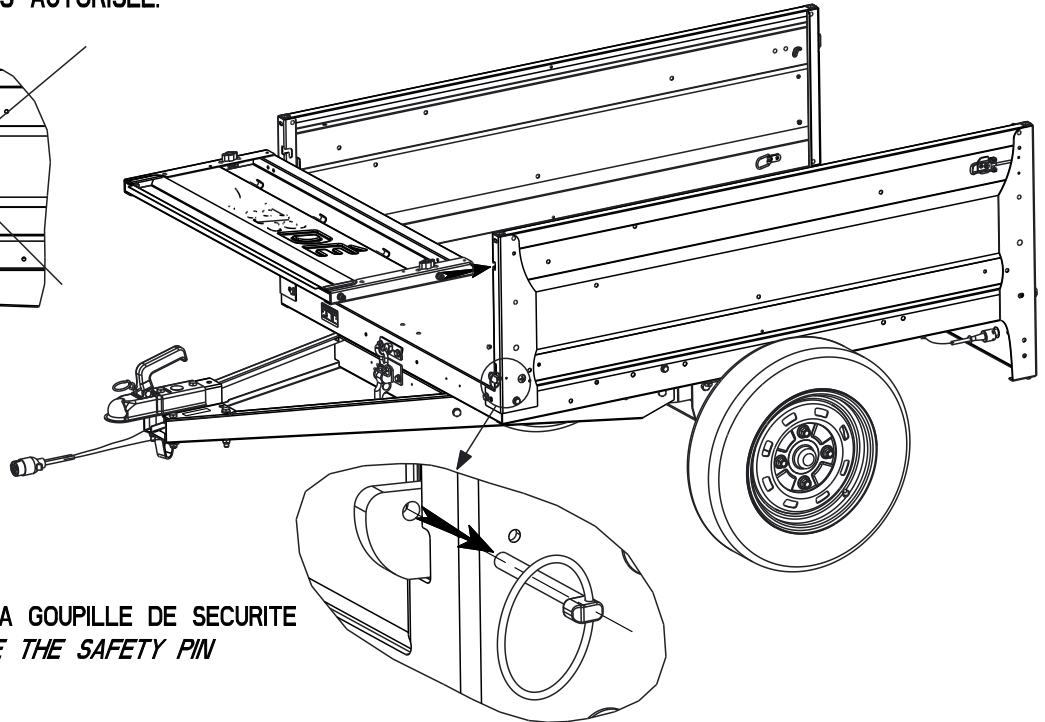
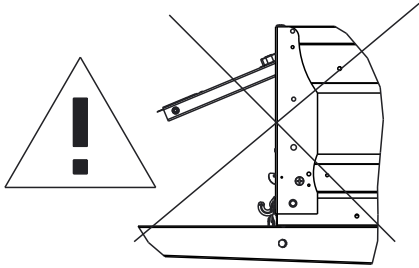
K

K1 SYSTEME CLIC/CLAC

CE SYSTEME CLIC/CLAC DOIT ETRE UTILISE
EXCLUSIVEMENT EN POSITION FERMEE ET
VERROUILLEE OU RIDELLE AVANT COMPLETEMENT
RETIREE. L'UTILISATION EN POSITION INTERMEDIAIRE
N'EST PAS AUTORISEE.

CLICK/CLACK SYSTEM

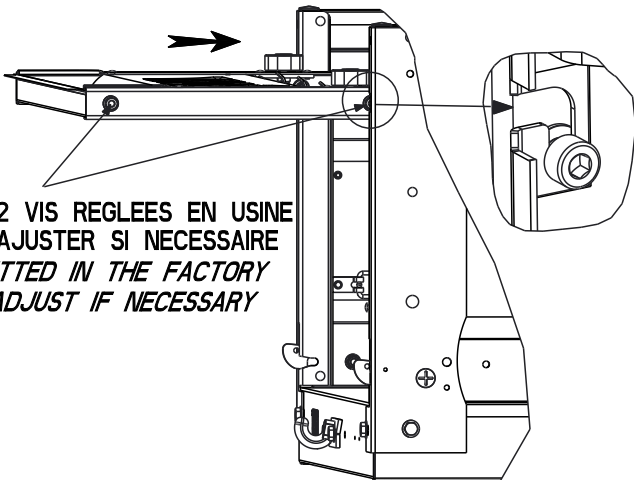
THE " CLICK-CLACK " SYSTEM MUST BE USED
CLOSED AND SECURED WITH THE RCLIP OR
PERFECTLY STORED AND SCREWED
ALONG THE SIDE PANEL.



K2 ENLEVER LA GOUPILLE DE SECURITE
REMOVE THE SAFETY PIN

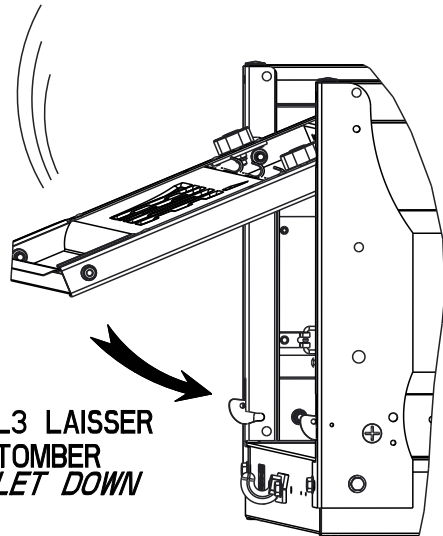
L

1 L1 CLIC / CLICK



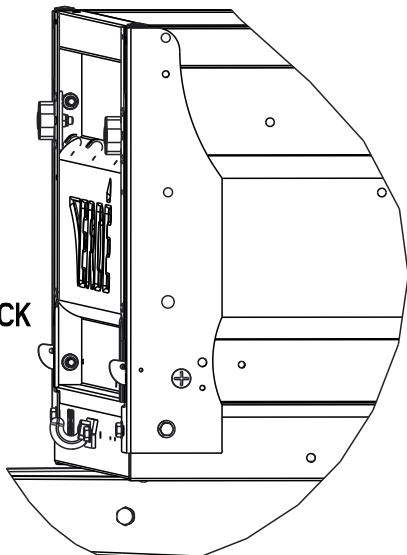
L2 VIS REGLEES EN USINE
AJUSTER SI NECESSAIRE
FITTED IN THE FACTORY
ADJUST IF NECESSARY

2



L3 LAISSER TOMBER
LET DOWN

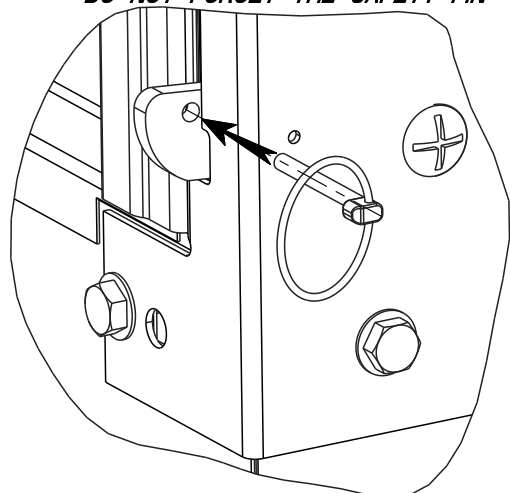
3



L4 CLAC / CLACK

4

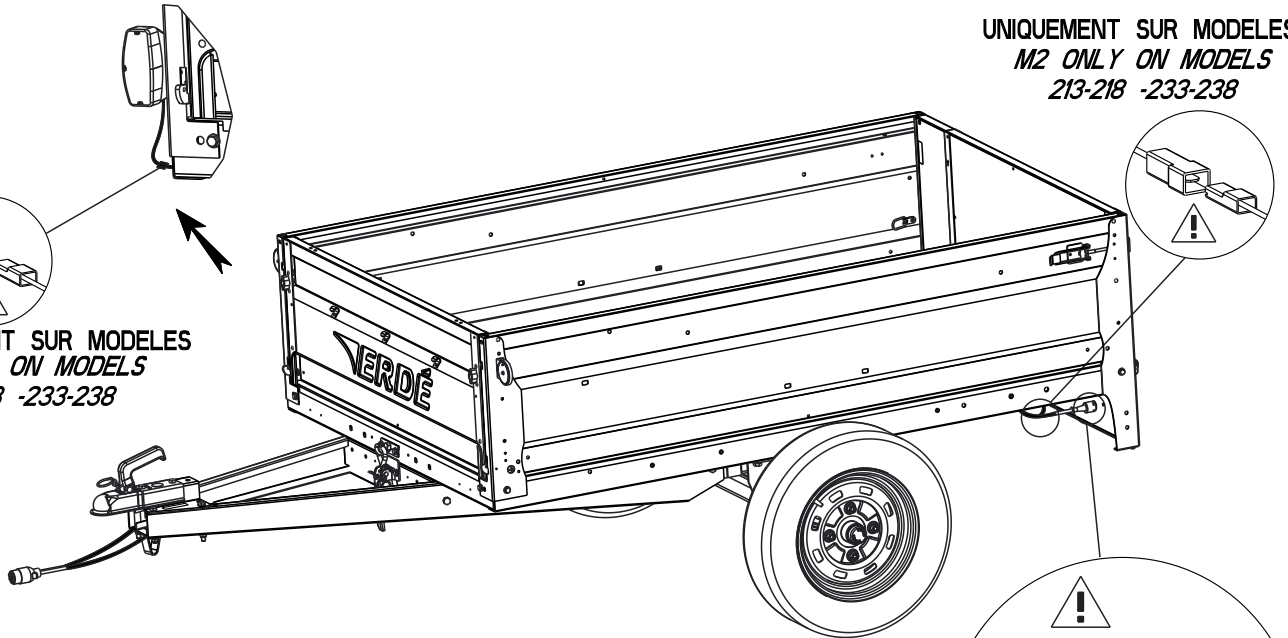
L5 REMETTRE LA GOUPILLE DE SECURITE
DO NOT FORGET THE SAFETY PIN



M

UNIQUEMENT SUR MODELES
M2 ONLY ON MODELS
213-218 -233-238

UNIQUEMENT SUR MODELES
M1 ONLY ON MODELS
213-218 -233-238



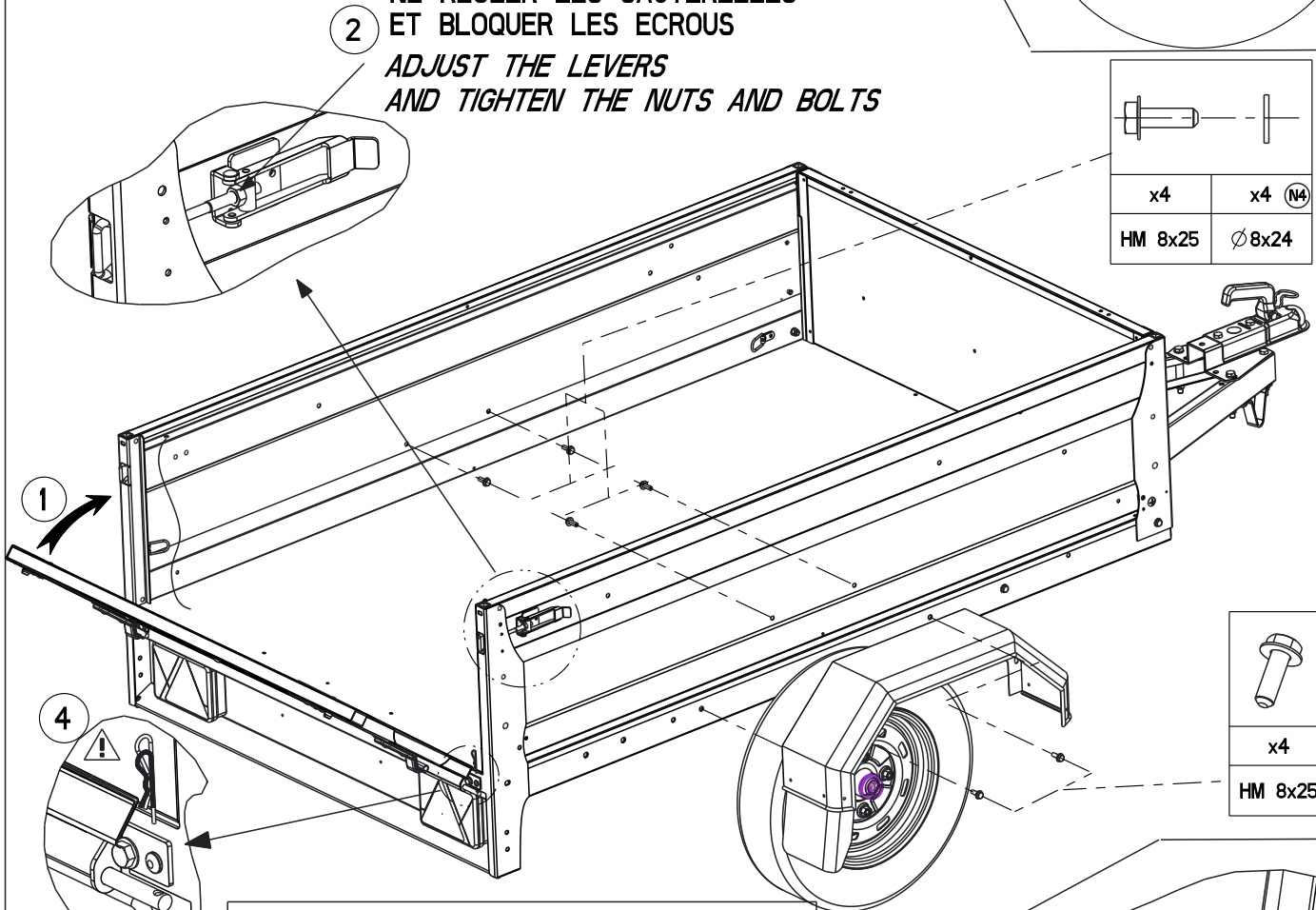
ERGOT/PIN

N

N1 ENLEVER ECROU CAGE DANS GARDE BOUE (MODELES DAXARA UNIQUEMENT)
REMOVE THE CAGE NUT IN MUDGUARD (ONLY ON DAXARA MODELS)
N4 SEULEMENT/ONLY 163/193/213

N2 REGLER LES SAUTERELLES
ET BLOQUER LES ECROUS
ADJUST THE LEVERS
AND TIGHTEN THE NUTS AND BOLTS

x4	x4 (N4)
HM 8x25	Ø 8x24



x4
HM 8x25

N3 BLOQUER TOUTES LES FIXATIONS EN COMMENCANT
PAR LES VIS LATERALES.
NE PAS OUBLIER DE SERRER LES VIS DES GONDS
APRES AVOIR RETIRE LA RIDELLE ARRIERE.

TIGHTEN ALL THE NUTS AND BOLTS STARTING
WITH THE SIDE PANELS ONES.
DO NOT FORGET TO TIGHTEN THE HINGE SCREWS
WHILST TAKING OUT THE REAR PANEL.

O1 INSERER LA CHAINE/OU CABLE
SUR LA RIDELLE ARRIERE
FIT THE CHAIN/OR CABLE
AS SHOWN ON THE REAR PANEL

Y1 OUVERTURE DE LA RIDELLE AVANT ET FIXATION SUR RIDELLE LATÉRALE (OPTION)
HOW TO OPEN THE FRONT DOOR AND INSTALL IT ON THE SIDE PANEL (OPTIONAL)

